

Data: Tuesday, 27/05/2008 12:49:11 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: D3496-041, D3446-041/043/045		
Job Number	: 00250					
Estimate Number	:		Part Number	: Z_QCMISC		
P.O. Number	:		Drawing Number	: D3446, D3496		
This Issue	: 27/05/2008	S.O. No. :	Project Number	:		
Prsht Rev.	: NC		Drawing Revision	:		
First Issue	: / /	Type : SMALL /MED FAB	Material	:		
Previous Run	:		Due Date	: 03/06/2008	Qty:	1 Um: Each
Written By	:					
Checked & Approved By	:					
Comment	: -Inspect all D3446-041/043/045 and D3496-041 *****Per NCR 08-048*****					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC	QUALITY CONTROL
Comment: QUALITY CONTROL Inspect all		
D3446-041: B31469 (62) B26777 (13) B30130 (24)		
D3446-043: B31470 (88) B25599 (20) B30738 (4)		
D3446-045: B38235 (10)		
D3496-041: B33283 (7) 080523 (H)		

2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Package belts per PPP		

Job Completion



D 3446 -043

B 31470

DAR 07005

SSP 5106

ITN ITN ITN

ITN ITN 1

ST 080523

Good TOTAL : 26

D 412 702 023

B 35457

D 3446 -041

B 31469

DAR 07005

SSP 5106

ITN

D 412-702-021

B 38932

D 3446 -041

B 31469

DAR 07005

SSP 5106

ITN 1111

D 3446-043

B 31470

DAR 07005

SSP 5106

SSP 2606

111

13

Good TOTAL: 5

D 412 702 035

B 38281

D 3446 -045

B 38235

DAR 08001

SSP 4607

ITN ITN

D 412 702 023

B 35457

D 3446 -041

B 31469

DAR 07005

SSP 5106

ITN

Good TOTAL: 10

Good Total:

5

D 3446-043
B 31470
DAR 07005
SSP 5106

++ ++ ++
++ ++ ++
++ +++

D 3446 -043
B 31470-1
DAR 07005
SSP 5106

++ ++
++ ++

D 3446 -043,
B 31470
DAR 07005
SSP 0107

1

Good TOTAL: 58

D 3446 -041

B 31469
DAR 07005
SSP 5106

++ ++
++ ++
++

~~+++~~ B 31469-1
DAR 07005
SSP 5106

++ ++
++ ++

Good TOTAL: 43

D 3496-041

B 33283
SSP 5106
DAR 07012

+++

D 3496-041
B 33283
SSP 0107
DAR 07012

1

Good TOTAL: 5

~~80~~

080523

Good Buckles

PAO 080523

D412 702 031

B33277

D3496-041

B33283

DAR 07012

SSP 5106 1

SSP 0107 1

Good Total: 2

Good Total: 167

Bad Buckles

~~10~~ 080523

D 3446 -043
B 25599
SSP 3005
DAR 06002

D 3446 -043
B 25599
SSP 1105
DAR 06002

XXI 1

1

D 3446 -041
B 26777
DAR 06007
SSP 1006

XXII XX

TOTAL: 17

Grand TOTAL: 81

D 412 702 021

B 312 66

D 3446 -041

B 30130

SSP 1406

DAR 07002

XXI 1111

D 3446 -043

B 25599

DAR 06002

SSP 3005

111

080523

D 412 702 021

B 312 66

D 3446 -041

B 30130

DAR 07002

SSP 1406

XXI 1111

D 3446 -043

B 30738

DAR 06002

SSP 3005

1111

TOTAL:

13

D 412 702 023

B 37818

D 3446 -041

B 30130

SSP 1406

DAR 07002

11

B 26777

SSP 1006

DAR 06007

111

TOTAL: 5

Bad Buckles~~STO~~ 080523

D412 702 025
B32001 (?)
D3446-043
B25599
DAR 06002
SSP 3005

1111 1111 1111

D412 702 025
B37203 (?)

TOTAL : 15

D3446 -041
B31453
D412 -702-033
B30130
DAR 07002
SSP 1406

1111

TOTAL 5

D412 702 023
B37818
D3446 -041
B30130
SSP 1406
DAR 07002

1111

TOTAL 5

D412 702 025
B32001
D3446 -043
B25599
DAR 06002
SSP 3005

1111

TOTAL : 4

D412 ~~702~~ 027
B39248
D3446 -041
B30130
DAR 07002
SSP 1406

1111

TOTAL : 4